

BATCH AND CONTINUOUS HEAVY METALS BIOSORPTION BY A BROWN SEAWEED

12

*Antonio Carlos A. da Costa
Luciana Maria S. de Mesquita
João Tornovsky*

STA 12

CE
Ex. 2

MCT

CNPq

CETEM

PRESIDENTE DA REPÚBLICA: Fernando Henrique Cardoso

MINISTRO DA CIÉNCIA E TECNOLOGIA: José Israel Vargas

PRESIDENTE DO CNPq: José Galizia Tundisi

DIRETOR DE DESENV. CIENT. E TECNOLÓGICO: Marisa B. Cassim

DIRETOR DE PROGRAMAS: Eduardo Moreira da Costa

DIRETOR DE UNIDADES DE PESQUISA: José Ubyrajara Alves

DIRETOR DE ADMINISTRAÇÃO: Derblay Galvão

CETEM - CENTRO DE TECNOLOGIA MINERAL

CONSELHO TÉCNICO-CIENTÍFICO (CTC)

Presidente: Roberto C. Villas Bôas

Vice-presidente: Juliano Peres Barbosa

Membros Internos: Fernando Freitas Lins; Luiz Gonzaga S. Sobral; Vicente Paulo de Souza e João Alves Sampaio (suplente)

Membros Externos: Antonio Dias Leite Junior; Arthur Pinto Chaves; Antônio Eduardo Clark Peres; Celso Pinto Ferraz e Achilles Junqueira

DIRETOR: Roberto C. Villas Bôas

DIRETOR ADJUNTO: Juliano Peres Barbosa

DEPTº DE TRATAMENTO DE MINÉRIOS (DTM): Fernando Freitas Lins

DEPTº DE METALURGIA EXTRATIVA (DME): Ronaldo Luiz C. dos Santos

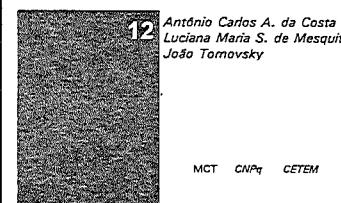
DEPTº DE QUÍMICA INSTRUMENTAL (DQI): Luiz Gonzaga S. Sobral

DEPTº DE ESTUDOS E DESENVOLVIMENTO (DES): Carlos César Peiter

DEPTº DE ADMINISTRAÇÃO (DAD): Antônio Gonçalves Dias

TECNOLOGIA
AMBIENTAL

BATCH AND CONTINUOUS HEAVY METALS BIOSORPTION BY A BROWN SEAWEED



Antônio Carlos A. da Costa
Luciana Maria S. de Mesquita
João Tornovsky

MCT CNPq CETEM

Antonio Carlos A. da Costa

Engenheiro Químico, M.Sc. em Tecnologia de Processos Bioquímicos, Doutorando em Microbiologia, Bolsista RHAE do DQIA/CETEM.

Luciana Maria S. de Mesquita

Engenheira Química, M.Sc. em Tecnologia de Processos Bioquímicos, Bolsista RHAE do DQIA/CETEM.

João Tornovsky

Bolsista de Iniciação Científica do DQIA/CETEM, Aluno do curso de Engenharia Química/UFRJ.

MCT - Ministério da Ciência e Tecnologia

CNPq
CONSELHO NACIONAL DE DESENVOLVIMENTO
CIENTÍFICO E TECNOLÓGICO

CETEM - Centro de Tecnologia Mineral

510 12
SAP 2000 0063451996 CT - 006683-9

CETEM
BIBLIOTECA

CONSELHO EDITORIAL

Editor

Roberto C. Villas Bôas

Conselheiros Internos

Antônio Carlos Augusto da Costa, Marisa B. de

Mello Monteiro, Peter Rudolph Seidl

25/03/96

Conselheiros Externos

Armando Corrêa de Araújo (MBR), Artur Cezar Bastos Neto (IPAT),
James Jackson Griffith (Univ. Federal de Viçosa), Luis Enrique Sánchez
(EPUSP), Luiz Drude de Lacerda (UFF), Luiz Lourenço Fregadolli (RPM),
Maria Therezinha Martins (SBM).

A Série Tecnologia Ambiental divulga
trabalhos relacionados ao setor mérino-
metalúrgico nas áreas de tratamento e
recuperação ambiental, que tenham sido
realizados, ao menos em parte, no
CETEM.

1 TRIMÔNIO

17-B - 6977

COL. DE VOL. VOL Nº

DATA 28/03/96 Celso de O. Santos

Vera Lúcia Ribeiro

DIAGRAMAÇÃO

REG. Nº

Jacinto Frangella

ILUSTRAÇÃO

BMB

Costa, Antônio Carlos Augusto da

Batch and continuous heavy metals biosorption by a
brown seaweed/Antonio Carlos Augusto da Costa; Luciana
Maria Souza de Mesquita; João Tornovsky. - Rio de Janeiro:
CETEM/CNPq, 1996.

27p.- (Série Tecnologia Ambiental, 12)

1. Metais pesados
2. Resíduos industriais.
3. Tratamento de efluentes.
4. Algas. I. Centro de Tecnologia Mineral. II. Título. III. Série.

ISBN 85-7227-081-7

ISSN 0103-7374

CDD 669.042

PRESENTATION

Heavy metals in the environment is being a subject to which scientists and researchers all over the world are devoting their most deep attention.

The reason?

We, at the present, still know very little of their fate into the environment, their speciation and their mobility.

Nevertheless, their danger and toxicity are being put forward here and there, and some of the most prominent heavy metals indeed had shown their deleterious effects to the biota and living organisms.

Therefore, ways of immobilizing or recovering such heavy metals from industrial effluents are gainning more and more space in the technical litterature.

This present work is part of such attempts, focused on the removal of several cations, i.e, Zn (II), Cd (II), Cu (II), Al (III), Ca (II), Mg (II) and Na (I), contained in simulated effluents from zinc producing plants, through biomass.

The interested reader will certainly enjoy the text and the discussions here in presented.

Rio de Janeiro, April, 1996.

Roberto C. Villas Bôas
Director

CONTENTS

| | |
|--|----|
| ABSTRACT | 1 |
| 1. INTRODUCTION | 3 |
| 2. MATERIAL AND METHODS | 5 |
| 2.1 Biomass | 5 |
| 2.2 Synthetic and Natural Effluents | 5 |
| 2.3 Batch Experiments with Synthetic Effluent - Summer Time..... | 6 |
| 2.4 Kinetic Batch Studies with Natural Effluent - Winter time..... | 8 |
| 2.5 Continuous Metals Biosorption from the Natural Effluent - Winter Time | 8 |
| 3.RESULTS AND DISCUSSION..... | 9 |
| 3.1 Batch Experiments with Synthetic Effluent - Summer Time..... | 9 |
| 3.2 Kinetic Batch Studies with Natural Effluent - Winter Time | 14 |
| 3.3 Continuous Metals Biosorption from the Natural Effluent - Winter Time | 19 |
| 4. CONCLUSIONS | 26 |
| REFERENCES | 27 |

ABSTRACT

The removal of heavy metals by a dry biomass of a brown seaweed was evaluated. It was used a continuous system, with an effluent from a Brazilian zinc-producing industry, containing several metals. Preliminary results, in batch conditions, indicated a fast uptake kinetics. The continuous run was conducted in a laboratory acrylic column, containing several samplers, filled with the dry biomass. The system operated in upflow condition with a high operational stability. The results showed a high efficiency in the biosorption of heavy metals. Sodium, calcium and magnesium were not incorporated by the biomass, probably because they are present in the structural polysaccharides of the biomass. The analysis of the obtained results did not indicate a selective uptake of the metals, probably as a function of their marked concentrations differences in solution.

Key words: Sargassum, biosorption, complex metals solution.

RESUMO

A biosorção de metais pesados por uma biomassa seca de uma alga parda foi estudada. Foi empregado um sistema contínuo para o tratamento de um efluente complexo de uma indústria brasileira produtora de zinco. Resultados preliminares indicaram uma cinética rápida para o processo. Um experimento contínuo, empregando uma coluna de laboratório contendo vários amostradores, foi estudado com a biomassa como material adsorvente. O sistema operou em fluxo ascendente, com elevada estabilidade operacional. Os resultados indicaram elevada eficiência de captação dos metais, exceção feita para o sódio, cálcio e magnésio, provavelmente por serem constituintes da biomassa.

Palavras chave: Sargassum, biosorção, solução complexa de metais.

1. INTRODUCTION

The intensification of industrial activities during the last few years, has been greatly contributing to an increasing dispersion of toxic compounds in natural environments, mainly in aquatic systems. In most cases it is possible to reduce dramatically the level of toxic substances through the use of conventional technologies, although the cost associated to these processes is very high and the efficiency of the treatment not fully satisfied. When these compounds are associated to metallic ions, those technologies are not completely efficient and the non-degradable nature of these elements dictates that they must have suffered with additional treatments to fit environmental discharge patterns and legislations.

Although these elements are not metabolized by biological organisms, they can be incorporated by passive or active diffusion processes, as well as by simple adsorption phenomena onto cellular structural components [2,5,10,12]. Diffusion processes (active or not) are a function of the incorporated ionic species, and it occurs due to the lack of specificity of cellular transport systems. Adsorption occurs through several types of chemical reactions with constituents of the cells, usually negatively charged groups present in the structural polysaccharides and surface proteins of the different biological organisms.

The remarkable ability of biomass to concentrate heavy metals, acting as a biological resin, is becoming an useful tool for treating industrial solutions contaminated with heavy metals [1,8]. This phenomenon, generally called biosorption, is easily handled conventional fixed-bed reactors design. This reactor has a very simple operational mode, with a reduced cost, in comparison to sophisticated treatment techniques. So biosorption could be used as a complementary technology to treat effluents contaminated with heavy metals.

The main aim was to study the behaviour of a specific biomass as a biological resin for the accumulation of heavy metals. The main results obtained in preliminary investigations using a Brazilian brown seaweed, in batch systems, for the treatment of an effluent from a Brazilian mining-metallurgical treatment of an effluent from a Brazilian mining-metallurgical company are presented. The study was carried out in a laboratory fixed-bed continuous reactor, using the algae as the bed of the reactor.

2. MATERIAL AND METHODS

2.1 Biomass

The biomass used in all the experiments was a seaweed from the genus *Sargassum* (*Phaeophyta*, *Sargassaceae*), collected at the coast of Pernambuco State, in the Northeastern Region of Brazil. The biomass was oven-dried at 70° C before using it in the biosorption tests. The biomass was pulverized (mortar and pestle) and classified for particles size, from 0.841 to 0.595 mm (+20-28 mesh Tyler), for the batch tests. The biomass was used without grinding for the continuous experiments.

2.2 Synthetic and Natural Effluents

Due to the high variability of metals concentration all over the year for the effluent selected, two different solutions were used in the experiments: a synthetic one, based on the average concentration of the effluent during summer time; and a true solution, collected during winter time, and with a different quantitative profile. Batch experiments were conducted using a multi-metals solution, prepared from sulphate salts of the following elements: Zn(II), Cd(II), Cu(II), Al(III), Ca(II), Mg(II) and Na(I), simulating the average composition of the effluent collected during summer time. The composition of the synthetic effluent is described in Table 1 (summer time). The other experiments were conducted with a natural effluent collected during winter time (Table 2).

Table 1- Average composition of the synthetic effluent - summer time

| Metals | Concentration (mg/L) |
|-----------|----------------------|
| Zinc | 385 ± 34 |
| Cadmium | 18 ± 4 |
| Copper | 10.1 ± 0.6 |
| Aluminium | 1.2 ± 0.3 |
| Calcium | 467 ± 27 |
| Magnesium | 90 ± 11 |
| Sodium | 26 ± 1 |

Table 2 - Average composition of the natural effluent*

| Metals | Concentration (mg/L) |
|-----------|----------------------|
| Zinc | 88.0 |
| Cadmium | 1.4 |
| Manganese | 11.7 |
| Copper | 0.35 |
| Calcium | 444.0 |
| Magnesium | 100.0 |
| Sodium | 37.0 |

* Samples collected and preserved for analysis according to APHA, *Standard Methods for the Examination of Water and Wastewater*, L.S. Clesceri, A. E. Greenberg and R.R. Trussel (eds.), 17th edition, 1989.

2.3 Batch Experiments with Synthetic Effluent - Summer Time

In this series of tests, the biosorption of every single metals (zinc, cadmium, copper, aluminium, calcium, magnesium and sodium) was evaluated individually in the concentrations described in Table 1. The tests were conducted in 250 mL Erlenmeyer flasks, containing 50 mL of each metal solution and 0.1 g of the dry and pulverized biomass (2.0 g/L). The flasks were incubated in a rotary shaker with internal temperature

adjusted to 30° C, and left overnight, to ensure equilibrium between solid and liquid phases. After that, the content of the flasks was filtered, in a vacuum filtration device using a Millipore membrane with 0.45 µm pore diameter. The filtrate was then acidified for analyzing residual metals concentration by atomic absorption spectrometry (Espectrometer Varian-Techtron, Model AA6).

In a second set of experiments, biosorption was studied in solutions presenting higher ionic complexity, i.e., solutions containing all the heavy metals and solutions containing heavy metals plus alkaline and alkaline-earth elements. The concentrations of these elements are listed in Table 1.

Considering zinc as the main contaminating agent in solution, some tests were conducted in order to check the effect of alkaline and alkaline-earth elements on zinc uptake by the biomass. For this purpose, a solution containing ionic zinc, sodium, magnesium and calcium, individually added, was investigated, as well as in combination.

In order to compare the performance of the biomass, an experiment was conducted with commercial activated carbon, added to the metals solution in the same concentration and experimental conditions used for *Sargassum sp.*. The average metals concentrations used were those described in Table 1. All these experiments were carried out in triplicate.

2.4 Kinetic Batch Studies with Natural Effluent - Winter Time

The metals uptake kinetics was evaluated in experiments performed in Erlenmeyer flasks. The biomass was added in the concentration of 2.0 g/L, in a 100 mL of the effluent. The flasks were incubated in a rotary shaker, at 30° C, for 5 hours. Samples were taken for the determination of residual metal concentration. The experiments were carried out in triplicate.

2.5 Continuous Metals Biosorption from the Natural Effluent - Winter Time

The continuous run was conducted in a laboratory acrylic column, 1 meter high, containing samplers, located at three different points of the system (10.0, 40.0 and 70.0 cm from the bottom, samplers 1, 2 and 3, respectively) and filled with the dry biomass. The system was operated with the help of a peristaltic Masterflex® pump, being the effluent pumped at a flow rate of 25 mL/min. The continuous system operated for more than 70 hours with periodical sampling to evaluate the efficiency of the treatment. The outlet samples were vacuum filtered through a Millipore® membrane with 0.45 µm of pore diameter. The filtrate was acidified to check the outlet concentrations of the different metals through atomic absorption spectrometry (Espectrometer Varian-Techtron, Model AA6).

3. RESULTS AND DISCUSSION

3.1 Batch Experiments with Synthetic Effluent - Summer Time

The uptake of zinc, cadmium, copper and aluminium by the biomass of *Sargassum sp.* was initially evaluated, in batch condition, for three distinct situations: (i) from solutions containing individually the heavy metals; (ii) from a solution containing simultaneously the four heavy metals and, (iii) from a solution simulating the effluent described in Table 1. Figure 1 displays the results obtained for the three sets of experiments.

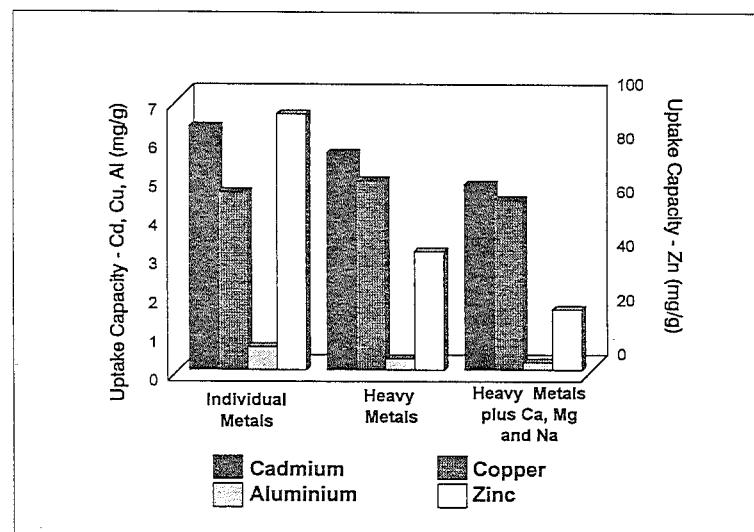


Figure 1 - Metals biosorption by *Sargassum sp.* - Individual metals uptake and multi-ion situation

It can be observed that the individual heavy metals uptake was markedly influenced by the presence of other elements in solution, a fact that can be characterized by the decrease in the uptake capacities observed as the complexity of the solutions increase.

For the solutions containing only heavy metals, this decrease is probably associated to the competition of different heavy metals for the binding sites in the biomass, and, for the solution containing all the elements (including alkaline and alkaline-earth elements) this decrease is even more pronounced due to the greater complexity of the solution rather than to competition, as the alkaline and alkaline-earth elements were not recovered by the biomass, as observed for the heavy metals (Figure 2).

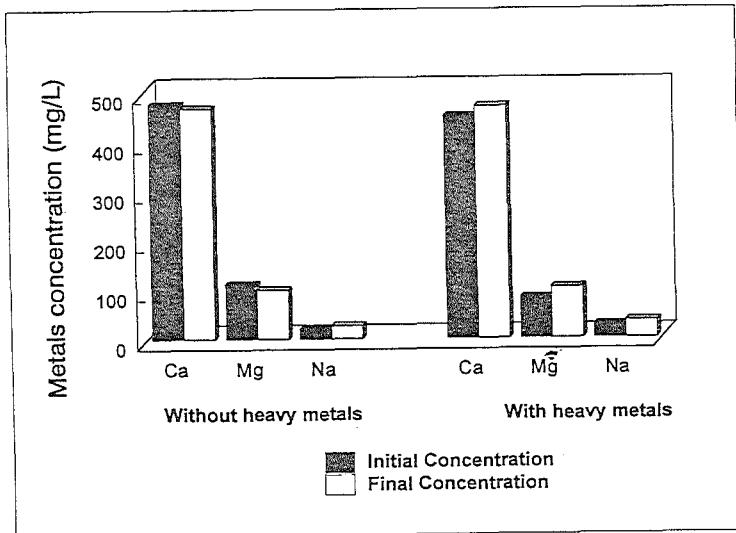


Figure 2 - Alkaline and alkaline-earth elements biosorption by *Sargassum sp.*

Specifically for copper biosorption the same behaviour was not observed, as for the three different sorts of solutions. The recovery levels were equivalent, indicating that the presence of other elements in solution does not stimulate the competition of the metals for the adsorption binding sites. This fact can be attributed to the presence of a selective binding site for copper or to a distinct mechanism for the recovery of this metal.

Seaweeds from the genus *Sargassum* (and brown seaweeds, in general) have a very complex chemical structure. Alginic acid is the main structural polysaccharide of the brown seaweeds, being usually present as alginate salts, mainly sodium, magnesium, potassium and calcium alginates.

As shown in Figure 2, calcium, magnesium and sodium presented a negligible uptake by the biomass, in comparison to heavy metal elements. Probably, these elements were not adsorbed by the biomass due to their presence in the constitutive structural polysaccharides of the *Sargassum* seaweed, as alginate salts. This way, these elements are already stabilized in the surface structure of these algae, not favouring ion-exchange with these elements present in solution [11]. However, in presence of heavy metals, it could be observed that the final concentration of these elements in solution is slightly higher, due to ion-exchange reactions between structural elements and the heavy metals in solution, recovered by the biomass, responsible for the displacement of calcium, magnesium and sodium from the algae to the solution. Attempts to reinforce this hypothesis could be based in the ion-exchange properties of alginic acid, previously described by other authors [4,6,7].

The results obtained in the present work give an indication that calcium, magnesium and sodium do not compete with the heavy metals for the binding sites from the biomass however, they affect the biological heavy metals uptake capacity, by altering the ionic equilibria of the different solutions.

To evaluate the extent to which calcium, magnesium and sodium influence the uptake of heavy metals, different solutions containing alkaline and alkaline-earth elements were evaluated against the biosorption of zinc, the main contaminating metal in the effluent (Figure 3).

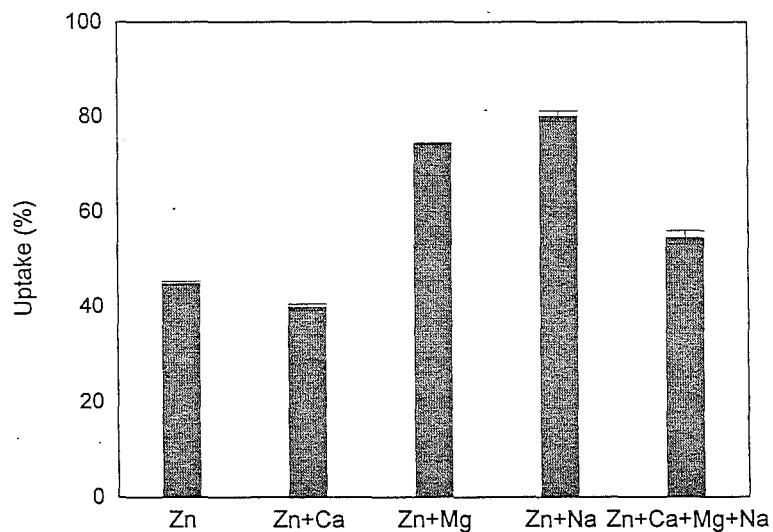


Figure 3 - Effect of alkaline and alkaline-earth elements on zinc biosorption by *Sargassum sp.*

From Figure 3 it can be extracted that calcium imposes a negative effect on zinc uptake, while magnesium and sodium impose a positive effect on it. This different behaviour is probably related to the ionic equilibria of the different solutions, because, as previously observed, these elements do not compete effectively with the heavy metals for the binding sites in the biomass. The combined effect of alkaline and alkaline-earth elements on zinc uptake, reinforces the previous observations, showing, once more, the positive effect of magnesium and sodium and the antagonistic effect of calcium on zinc uptake.

The presence of divalent ions may alter the biosorption of heavy metals by algal biomass, specially if these ions are alkaline or alkaline-earth elements. According to Kuyucak & Volesky [9] the presence of potassium ion improved cobalt biosorption by *A. nodosum*. Analogously, in the present work, the presence of sodium and magnesium contributed to the increase in the uptake capacity for zinc by *Sargassum sp.* Thus, the presence of some alkaline or alkaline-earth elements may influence the biosorption of specific heavy metals.

From Figure 4 it could be observed that the biomass, compared to a commercial activated carbon, presented a superior performance, in the same experimental conditions, and based on the metals concentrations listed in Table 1.

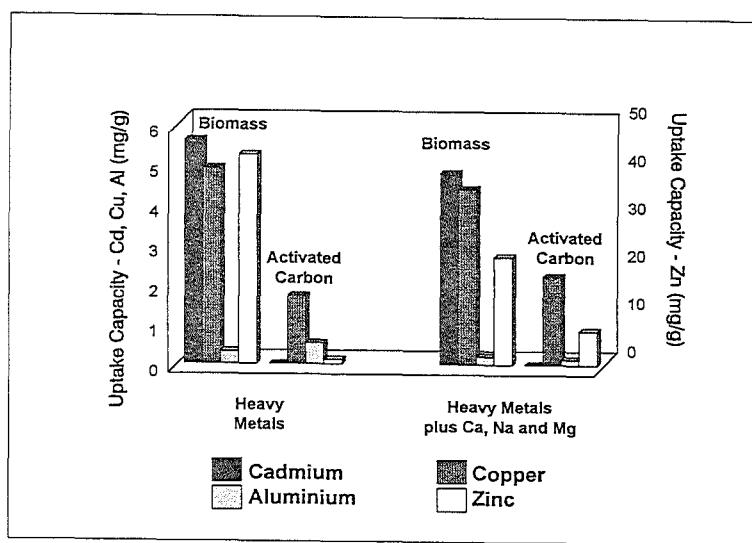


Figure 4 - Comparison between the biomass of *Sargassum sp.* and commercial activated carbon for the biosorption of heavy metals.

These results emphasize the potential use of *Sargassum sp.* biomass as a biological resin for the biosorption of heavy metals, although a series of other parameters should be still evaluated to compare with conventional adsorbers regarding technical and economic levels.

3.2 Kinetic Batch Studies with Natural Effluent - Winter Time

Figure 5 shows the kinetics of copper, cadmium and zinc biosorption. In general, it can be observed that equilibrium between the solid phase (biomass) and liquid phase (effluent) was rapidly established for the three metals simultaneously.

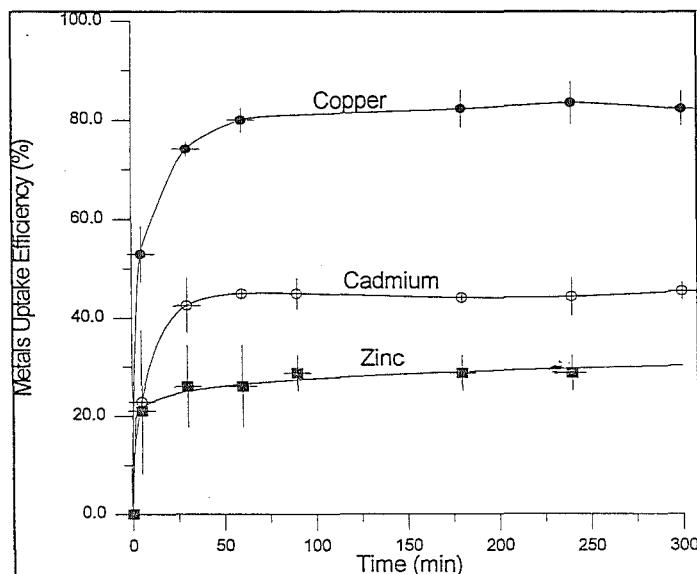


Figure 5 - Kinetic behaviour of copper, cadmium and zinc during biosorption by *Sargassum sp.*

For cadmium and zinc the equilibrium was established around 25 minutes of contact between the biomass and the effluent, while for copper it was around 50 minutes. It also can be extracted from Figure 5 that zinc, cadmium and copper uptake efficiencies were around 30, 42 and 80%, respectively, in the solid/liquid ratio used. It must be emphasized that the above results were obtained for a natural effluent, containing high levels of alkaline and alkaline-earth ions, that previously showed their competitive effect on the uptake of heavy metals by *Sargassum sp.*

Figure 6 indicates a similar behaviour during biosorption of manganese, being this equilibrium reached in a very short period of time; one can consider manganese uptake as an instantaneous process, at least in the considered process conditions. However, its uptake efficiency was considerably lower, much lower than the ones previously described for the other heavy metals. Although different uptake efficiencies were observed, the uptake process could not be considered as a selective uptake process, because the metals concentrations in solution are considerably different; an approach to evaluate any kind of selectivity could only be envisaged if the elements were present at equimolecular ratio [3].

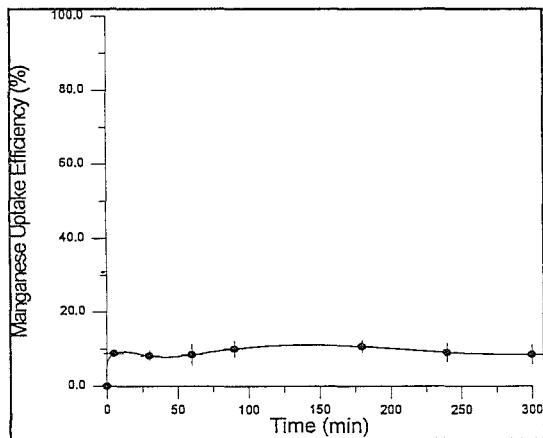


Figure 6 - Kinetic behaviour of manganese during biosorption by *Sargassum sp.*

A similar kinetic behaviour was also observed for calcium, magnesium and sodium, if one only considers the aspect concerning the solid/liquid equilibrium (Figures 7, 8 and 9).

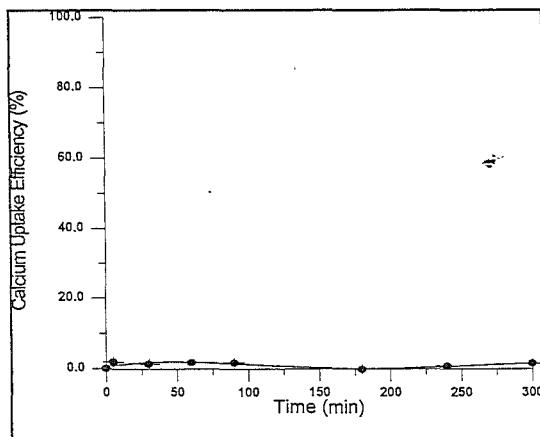


Figure 7 - Kinetic behaviour of calcium during biosorption by *Sargassum sp.*

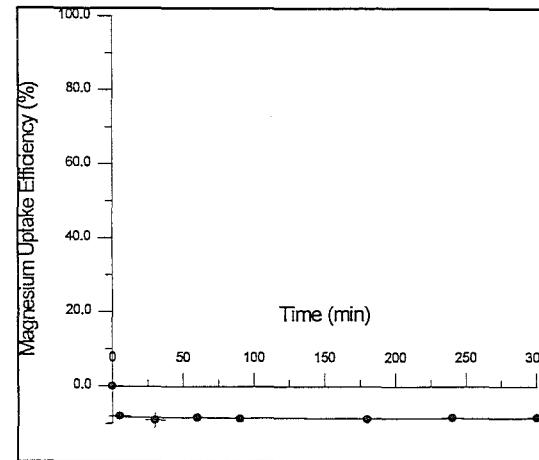


Figure 8 - Kinetic behaviour of magnesium during biosorption by *Sargassum sp.*

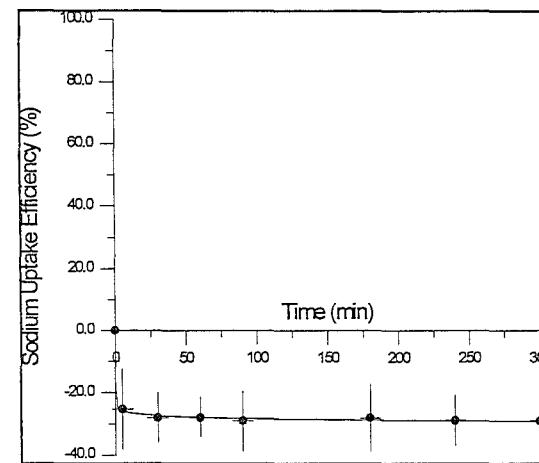


Figure 9 - Kinetic behaviour of sodium during biosorption by *Sargassum sp.*

Nevertheless, calcium was not recovered by the biomass, being constant its outlet concentration against time, in the presence of the biomass. Magnesium and sodium ions were released from the biomass, thus indicating a negative uptake efficiency. That means, the results presented indicated that their final concentrations in solution were higher than their initial ones, showing that some sodium and magnesium ions were displaced from the biomass into solution, probably by ion-exchange mechanisms associated to the presence of heavy metals.

These results can be explained based on the chemical composition of the brown algae. The main structural polysaccharides from these algae, as previously mentioned, are the alginates, a dimer of mannuronic and guluronic acids, usually found in these biological materials as calcium, magnesium and sodium alginates, depending on the environmental conditions that stimulate their biosynthesis. These polysaccharides are arranged as parallel chains, stabilized through cross-linked elements, such as alkaline and alkaline-earth metals, through reaction with carboxyl groups. The result of such reactions is a strong polysaccharide network that supplies mechanical strength to the algal surface.

Based on these assumptions, these elements were not recovered by the biomass, as previously demonstrated from the batch experiments, being ion-exchange reactions made possible only with other divalent ions, such as the heavy metals present in solution. This way, an effective ion-exchange between structural ions and metals in solution promoted the negative efficiency values observed, due to a partial displacement of calcium, sodium and magnesium, for the location of heavy metals in the algal structure.

3.3 Continuous Metals Biosorption from the Natural Effluent - Winter Time

Figure 10 shows the results of cadmium biosorption obtained during the continuous operation of the laboratory system.

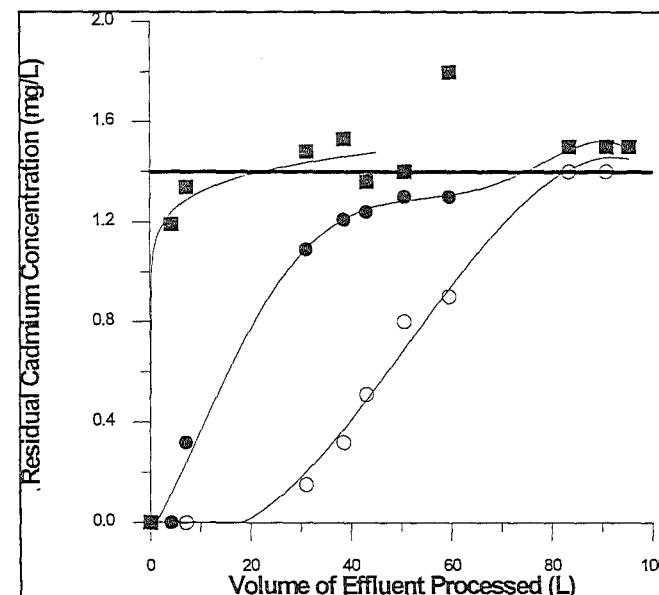


Figure 10 - Cadmium biosorption during continuous operation of the laboratory system (Legend - Square: Sampler #1; Dot: Sampler #2; Circle: Sampler #3)

By considering the different samplers of the column, it is observed that after pumping 20 L of solution, the outlet cadmium concentration measured from sampler 1 indicated that, up to this point, the column is no longer able to treat the effluent (saturation). The outlet cadmium concentration measured from sampler 2, indicated that, after pumping 75 L of solution, the column was saturated. The system, as a whole, saturated after treatment of 82 L of effluent. That means the reactional sites from the biomass were no longer able to accumulate cadmium,

indicating saturation of the system by this metal. From the breakthrough curve observed for sampler 3 it is possible to estimate, mathematically, the expression that dictates the behaviour of the experimental points up to the saturation of the system. The mathematical integration of this equation, in the limits from zero to the saturation point can give an estimation of the amount of metals not recovered by the biomass (y axis indicates residual concentration, that means, outlet solution); by subtracting from the total mass of metal fed to the column it is possible, by difference, to determine the amount of cadmium recovered by *Sargassum sp.* This equation was computer obtained (Grapher, Golden Software Inc., Version 1.09) and adjusted to fit the experimental points being as follows for cadmium (Equation 1):

$$y = \int_0^{82} (-5.33e - 6x^3 + 8.19e - 4x^2 - 147e - 2x + 0.03)dx \quad [1]$$

An analogous behaviour was observed during zinc biosorption (Figure 11).

The saturation levels were earlier obtained in comparison to cadmium, indicating that the mechanism involved can be different for distinct metals, or, more reasonably, these differences can be associated to the ionic equilibrium of multi-metals solution, where different ionic species are present at considerably distinct concentrations.

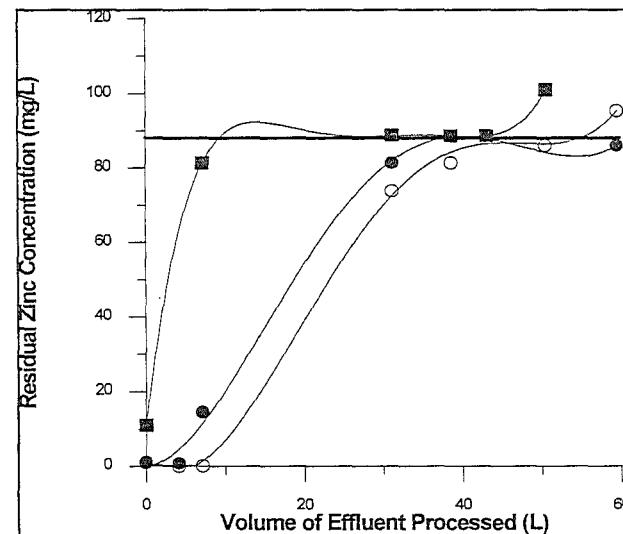


Figure 11 - Zinc biosorption during continuous operation of the laboratory system (Legend - Square: Sampler #1; Dot: Sampler #2; Circle: Sampler #3)

The mathematical expression during zinc uptake by the seaweed, similarly as obtained for cadmium, is as follows (Equation 2):

$$y = \int_0^{45} (3.48e - 7x^5 + 1.67e - 5x^4 - 6.38e - 3x^3 + 0.304x^2 - 1.84x + 1.30)dx \quad [2]$$

The less effectively biosorbed metal was manganese (Figure 12).

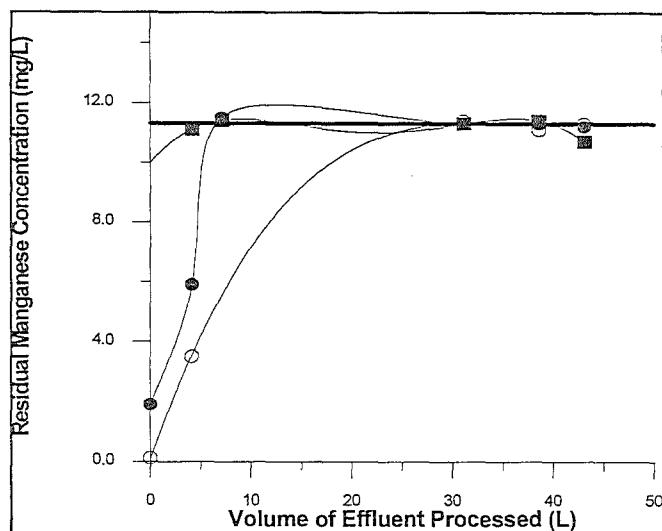


Figure 12 - Manganese biosorption during continuous operation of the laboratory system (Legend - Square: Sampler #1; Dot: Sampler #2; Circle: Sampler #3)

Specially if one considers that its concentration in solution is not so high, this fact being an indication that the mechanism involved in the uptake of this metal may be different from the ones involved in the biosorption of cadmium and zinc.

The experimental data, for manganese, are fitted to the following equation, considering the system as a whole (Equation 3):

$$y = \int_0^{32} (2.35e - 4x^3 - 2.60e - 2x^2 + 0.94x + 0.08)dx \quad [3]$$

Another point to be mentioned is that it was not detected any copper in the solution collected from the samplers. Previous experiments indicated a very high efficiency in the recovery of this metal by the biomass of *Sargassum sp.*, being its uptake probably mediated by nucleation of the metal, due to the very high efficiency observed [3].

The next results (Figure 13) show the behaviour of alkaline and alkaline-earth elements during the biosorption process.

As previously observed from batch experiments, these elements were not recovered by the biomass, and, at the beginning of the operation some peaks were observed, probably associated to ion-exchange reactions with heavy metal elements, generating outlet solutions at concentrations higher than the initial concentrations (alkaline and alkaline-earth elements present in solution plus elements displaced from the structure of the biomass). These higher values were not constant through the experiment, giving an indication that ion-exchange reactions should be one of the mechanisms involved, serving only as the initial steps of heavy metals uptake. Other mechanisms involving inter-element interactions (not predictable in simple adsorption) should also be an acting process in the uptake.

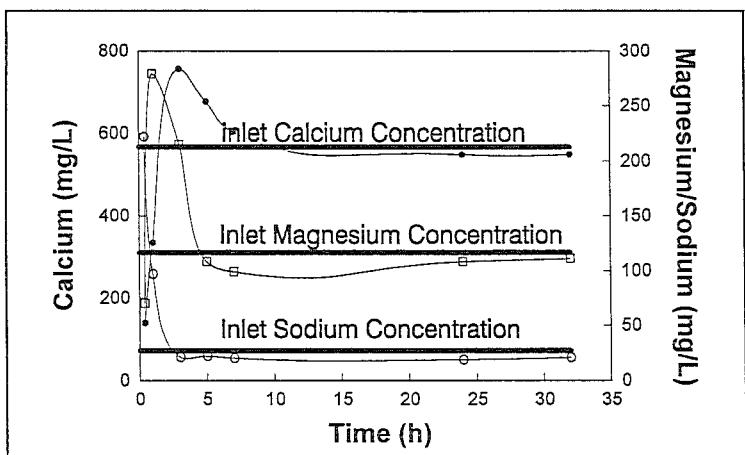


Figure 13 - Calcium, magnesium and sodium biosorption during continuous operation of the laboratory system

Table 3 summarizes the results obtained from the integration of the three mathematical expressions derived from the profiles of heavy metals biosorption, in the limits described.

Table 3 - Recovery of metals during biosorption in the continuous system

| Metal | Total Mass (Inlet)* (mg) | Total Mass Recovered (mg)/ Efficiency (%) |
|-------------|-----------------------------|--|
| Cadmium* | 115 | 72 / 62 |
| Manganese* | 374 | 113 / 30 |
| Zinc* | 3960 | 1973 / 50 |
| Calcium** | 36408 | 0 / 0 |
| Magnesium** | 8200 | 0 / 0 |
| Sodium** | 3034 | 0 / 0 |

* Considering the saturation limits from the mathematical expressions.

** Considering extended cadmium saturation (82 L of effluent).

The results show that the efficiency obtained from the biosorption process seems to be compatible with the operation of the continuous system as designed, being the presence of high concentrations of alkaline and alkaline-earth elements the limiting step of the biosorption however. Other tests, conducted in the absence of alkaline and alkaline-earth elements in solution, presented much higher efficiency values [3]. If one considers that the total mass of metals recovered can be eluted with 0.1 L of acid solution, it would be obtained a solution with a concentration of 0.72 g/L cadmium, 19.73 g/L zinc and 1.13 g/L manganese, corresponding to concentration factors of 514, 224 and 96 for cadmium, zinc and manganese, respectively.

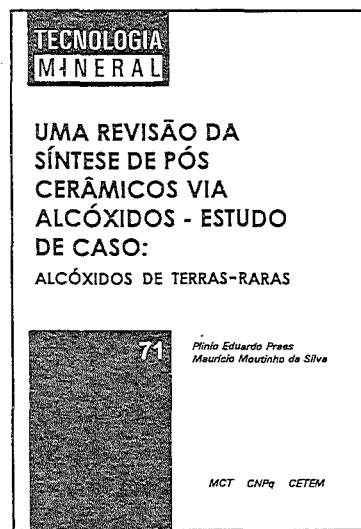
4. CONCLUSIONS

Batch experiments indicated no absorption of calcium, magnesium and sodium by the biomass of *Sargassum* sp.; these elements, on the other hand, usually influence the uptake of heavy metals, by changing substantially the ionic equilibria of the solution. The process, in the conditions established, presented an uptake efficiency higher than a commercial activated carbon, for the uptake of heavy metals present in the industrial simulated solution. If zinc (the main contaminating agent of the effluent), is to be treated, the addition of calcium, magnesium and sodium, presented distinct behaviour, sometimes improving, sometimes preventing the uptake of the metal, depending on the combination they were present in solution. Regarding solid/liquid equilibrium, in the natural effluent, it was rapidly reached in a period of less than one hour of contact. The continuous system presented a compatible treatment efficiency, with a high operational stability, sometimes rendering viable the recycling of the recovered metals.

REFERENCES

1. Awadalla, F.T. & Pesic, B., Biosorption of cobalt with the AMT™ metal removing agent. *Hydrometallurgy* **28**, 65-80 (1992).
2. Costa, A.C.A.; Teles, E.M.F. & Leite, S.G.F., Accumulation of cadmium from moderately concentrated cadmium solutions by *Chlorella* and *Scenedesmus* strains. *Revista de Microbiologia* **25**, 42-45 (1994).
3. Costa, A.C.A. & de França, F.P., Continuous heavy metals biosorption by an inactivated brown seaweed. In: Proceedings of III Congreso Internacional de Química de la Anque - Residuos sólidos e líquidos: su mejor destino (II), V. 3, pp. 81-87. Puerto de la Cruz, Tenerife, Islas Canarias, España (1994).
4. Cozzi, A., The mechanism of ion exchange with alginic acid. *Journal of Chromatography* **40**, 130 - 137 (1969).
5. Crist, R.H., Oberholser, K., Schwartz, D., Marzoff, J. & Ryder, D., Interactions of metals and protons with algae. *Environmental Science Technology* **22**, 755-760 (1988).
6. Gale, N.L., The role of algae and other microorganisms in metal detoxification and environmental clean-up. *Biotechnology and Bioengineering Symposium* **16**, 171-179 (1986).
7. Haug, A.; Melson, S. & Omang, S., Estimation of heavy metal pollution in two Norwegian fjord areas by analysis of the brown alga *Ascophyllum nodosum*. *Environmental Pollution* **7**, 179-192 (1974).
8. Jeffers, T.H.; Ferguson, C.R. & Bennett, P.G., Biosorption of metal contaminants using immobilized biomass - A laboratory study. *United States Dept. of the Interior, Bureau of Mines, Report of Investigations, RI 9340*, pp. 9 (1991).

9. Kuyucak, N. & Volesky, B., Accumulation of cobalt by marine algae. *Biotechnology and Bioengineering* 33, 809-814 (1989).
10. Macaskie, L.E.; Wates, J.M. & Dean, A.C.R., Cadmium accumulation by a *Citrobacter sp.* immobilized on gel and solid supports: applicability to the treatment of liquid wastes containing heavy metal cations. *Biotechnology and Bioengineering* 30, 66-73 (1987).
11. Mautner, P., The chemistry of brown algae. *Economic Botany* 8, 174 - 192 (1954).
12. Volesky, B.; May, H. & Holan, Z.R., Cadmium biosorption by *Saccharomyces cerevisiae*. *Biotechnology and Bioengineering* 41, 826-829 (1993).

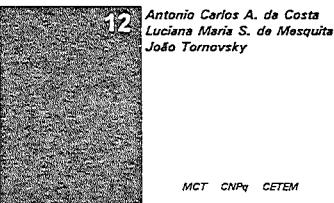


**NÚMEROS PUBLICADOS NA SÉRIE
TECNOLOGIA MINERAL**

1. Flotação de Carvão: Estudos em Escala de Bancada - Antonio R. de Campos, Salvador L. M. de Almeida e Amílcar T. dos Santos, 1979. (esgotado)
2. Beneficiamento de Talco: Estudos em Escala de Bancada - Nelson T. Shimabukuro, Carlos Adolpho M. Baltar e Francisco W. Hollanda Vidal, 1979. (esgotado)
3. Beneficiamento de Talco: Estudos em Usina Piloto - Nelson T. Shimabukuro, Carlos Adolpho M. Baltar e Francisco W. Hollanda Vidal, 1979. (esgotado)
4. Flotação de Cianita da Localidade de Boa Esperança (MG) - Ivan O. de Carvalho Masson e Túlio Herman A. Luco, 1979. (esgotado)
5. Beneficiamento de Diatomita do Ceará - José A. C. Sobrinho e Adão B. da Luz, 1979. (esgotado)
6. Eletrorrecuperação de Zinco: uma Revisão das Variáveis Influentes - Roberto C. Villas Bôas, 1979. (esgotado)
7. Redução da Gipsita com Carvão Vegetal - Ivan O. de Carvalho Masson, 1980. (esgotado)
8. Beneficiamento do Diatomito de Canavieira do Estado do Ceará - Franz Xaver H. Filho e Marcello M. da Veiga, 1980. (esgotado)
9. Moagem Autógena de Itabirito em Escala Piloto - Hedda Vargas Figueira e João Alves Sampaio, 1980. (esgotado)
10. Flotação de Minério Oxidado de Zinco de Baixo Teor - Carlos Adolpho M. Baltar e Roberto C. Villas Bôas, 1980. (esgotado)
11. Estudo dos Efeitos de Corrente de Pulso Sobre o Eletrorrefino de Prata - Luiz Gonzaga dos S. Sobral, Ronaldo Luiz C. dos Santos e Delfim da Costa Laureano, 1980. (esgotado)
12. Lixiviação Bacteriana do Sulfeto de Cobre de Baixo Teor Caraíba - Vicente Paulo de Souza, 1980. (esgotado)
13. Flotação de Minérios Oxidados de Zinco: uma Revisão de Literatura - Carlos Adolpho M. Baltar, 1980. (esgotado)
14. Efeito de Alguns Parâmetros Operacionais no Eletrorrefino do Ouro - Marcus Granato e Roberto C. Villas Bôas, 1980. (esgotado)
15. Flotação de Carvão de Santa Catarina em Escala de Bancada e Piloto - Antonio R. de Campos e Salvador L. M. de Almeida, 1981. (esgotado)
16. Aglomeração Seletiva de Finos de Carvão de Santa Catarina: Estudos Preliminares - Lauro Santos N. da Costa, 1981.
17. Briquetagem e a sua Importância para a Indústria - Walter Shinzel e Regina Célia M. da Silva, 1981. (esgotado)
18. Aplicação de Petrografia no Beneficiamento de Carvão por Flotação - Ney Hamilton Porphírio, 1981.
19. Recuperação do Cobre do Minério Oxidado de Caraíba por Extração por Solventes em Escala Semipiloto - Ivan O. C. Masson e Paulo Sérgio M. Soares, 1981. (esgotado)
20. Dynawhirlpool (DWP) e sua Aplicação na Indústria Mineral - Hedda Vargas Figueira e José Aury de Aquino, 1981. (esgotado)

21. Flotação de Rejeitos Finos de Scheelita em Planta Piloto - José Farias de Oliveira, Ronaldo Moreira Horta e João Alves Sampaio, 1981. (esgotado)
22. Coque de Turfa e suas Aplicações - Regina Célia M. da Silva e Walter Schinzel, 1982.
23. Refino Eletrolítico de Ouro, Processo Wohlwill - Juliano Peres Barbosa e Roberto C. Villas Bôas, 1982. (esgotado)
24. Flotação de Oxidados de Zinco: Estudos em Escala Piloto - Adão Benvindo da Luz e Carlos Adolpho M. Baltar, 1982.
25. Dosagem de Ouro - Luiz Gonzaga S. Sobral e Marcus Granato, 1983.
26. Beneficiamento e Extração de Ouro e Prata de Minério Sulfetado - Márcio Torres M. Penna e Marcus Granato, 1983.
27. Extrações por Solventes de Cobre do Minério Oxidado de Caraíba - Paulo Sérgio M. Soares e Ivan O. de Carvalho Masson, 1983.
28. Preparo Eletrolítico de Solução de Ouro - Marcus Granato, Luiz Gonzaga S. Sobral, Ronaldo Luiz C. Santos e Delfim da Costa Laureano, 1983. (esgotado)
29. Recuperação de Prata de Fixadores Fotográficos - Luiz Gonzaga dos Santos Sobral e Marcus Granato, 1984. (esgotado)
30. Amostragem para Processamento Mineral - Mário V. Possa e Adão B. da Luz, 1984. (esgotado)
31. Indicador de Bibliotecas e Centros de Documentação em Tecnologia Mineral e Geociências do Rio de Janeiro - Subcomissão Brasileira de Documentação em Geociências - SBDG, 1984.
32. Alternativa para o Beneficiamento do Minério de Manganês de Urucum, Corumbá-MS - Lúcia Maria Cabral de Góes e Silva e Lélio Fellows Filho, 1984.
33. Lixiviação Bacteriana de Cobre de Baixo Teor em Escala de Bancada - Teresinha R. de Andrade e Francisca Pessoa de França, 1984.
34. Beneficiamento do Calcário da Região de Cantagalo-RJ. - Vanilda Rocha Barros, Hedda Vargas Figueira e Rupen Adamian, 1984.
35. Aplicação da Simulação de Hidrociclos em Circuitos de Moagem - José Ignácio de Andrade Gomes e Regina C. C. Carriso, 1985.
36. Estudo de um Método Simplificado para Determinação do "Índice de Trabalho" e sua Aplicação à Remoagem - Hedda Vargas Figueira, Luiz Antonio Pretti e Luiz Roberto Moura Valle, 1985.
37. Metalurgia Extrativa do Ouro - Marcus Granato, 1986. (esgotado)
38. Estudos de Flotação do Minério Oxidado de Zinco de Minas Gerais - Francisco W. Hollanda Vidal, Carlos Adolpho M. Baltar, José Ignácio de A. Gomes, Leonardo A. da Silva, Hedda Vargas Figueira, Adão B. da Luz e Roberto C. Villas Bôas, 1987.
39. Lista de Termos para Indexação em Tecnologia Mineral - Vera Lúcia Vianna de Carvalho, 1987.
40. Distribuição de Germânio em Frações Densimétricas de Carvões - Luiz Fernando de Carvalho e Valéria Conde Alves Moraes, 1986.
41. Aspectos do Beneficiamento de Ouro Aluvionar - Fernando A. Freitas Lins e Leonardo A. da Silva, 1987.
42. Estudos Tecnológicos para Aproveitamento da Atapulgita de Guadalupe-PI - Adão B. da Luz, Salvador L. M. de Almeida e Luciano Tadeu Silva Ramos, 1988.
43. Tratamento de Efluentes de Carvão Através de Espessador de Lamelas - Francisco W. Hollanda Vidal e Franz Xaver Horn Filho, 1988.
44. Recuperação do Ouro por Amalgamação e Cianetação: Problemas Ambientais e Possíveis Alternativas - Vicente Paulo de Souza e Fernando A. Freitas Lins, 1989. (esgotado)
45. Geopolítica dos Novos Materiais - Roberto C. Villas Bôas, 1989. (esgotado)
46. Beneficiamento de Calcário para as Indústrias de Tintas e Plásticos - Vanilda da Rocha Barros e Antonio R. de Campos, 1990.
47. Influência de Algumas Variáveis Físicas na Flotação de Partículas de Ouro - Fernando A. Freitas Lins e Rupen Adamian, 1991.
48. Caracterização Tecnológica de Caulim para a Indústria de Papel - Rosa Malena Fernandes Lima e Adão B. da Luz, 1991.
49. Amostragem de Minérios - Maria Alice C. de Goes, Mário V. Possa e Adão B. da Luz, 1991.
50. Design of Experiments in Planning Metallurgical Tests - Roberto C. Villas Bôas, 1991. (esgotado)
51. Eletrorrecuperação de Ouro a partir de Soluções Diluídas de seu Cianeto - Roberto C. Villas Bôas, 1991.
52. Talco do Paraná - Flotação em Usina Piloto - Salvador Luiz M. de Almeida, Adão B. da Luz e Ivan F. Pontes, 1991.
53. Os Novos Materiais e a Corrosão - Roberto C. Villas Bôas, 1991.
54. Aspectos Diversos da Garimpagem de Ouro - Fernando Freitas Lins (coord.), José Cunha Cotta, Adão B. da Luz, Marcello M. da Veiga, Fernando Freitas Lins, Luiz Henrique Farid, Márcia Machado Gonçalves, Ronaldo Luiz C. dos Santos, Maria Laura Barreto e Irene C. M. H. Medeiros Portela, 1992. (esgotado)
55. Concentrador Centrifugo - Revisão e Aplicações Potenciais - Fernando Freitas Lins, Lauro S. Norbert Costa, Oscar Cuéllar Delgado, Jorge M. Alvares Gutierrez, 1992.
56. Minerais Estratégicos: Perspectivas - Roberto C. Villas Bôas, 1992.
57. O Problema do Germânio no Brasil - Roberto C. Villas Bôas, Maria Dionisia C. dos Santos e Vicente Paulo de Souza, 1992.
58. Caracterização Tecnológica do Minério Aurífero da Mineração Casa de Pedra-Mato Grosso - Ney Hamilton Porphirio e Fernando Freitas Lins, 1992.
59. Geopolitics of the New Materials: The Case of the Small Scale Mining and New Materials Developments - Roberto C. Villas Bôas, 1992.
60. Degradação de Cianetos por Hipoclorito de Sódio - Antonio Carlos Augusto da Costa, 1992.
61. Paládio: Extração e Refino, uma Experiência Industrial - Luís Gonzaga S. Sobral, Marcus Granato e Roberto B. Ogando, 1992.
62. Desempenho de Ciclones e Hidrociclos - Giulio Massarani, 1992.
63. Simulação de Moagem de Talco Utilizando Seixos - Regina Coeli C. Carriso e Mário Valente Possa, 1993.
64. Atapulgita do Piauí para a Indústria Farmacêutica - José Pereira Neto, Salvador L. M. de Almeida e Ronaldo de Miranda Carvalho, 1993.
65. Caulim: um mineral industrial importante - Adão B. da Luz e Eduardo C. Damasceno, 1993.
66. Química e Tecnologia das Terras-Raras - Alcídio Abrão, 1994.
67. Tiouréia e Bromo como Lixiviantes Alternativos à Cianetação do Ouro. Roberto de Barros E. Trindade, 1994.
68. Zeólitas: Propriedades e Usos Industriais - Adão Benvindo da Luz, 1994.
69. Caracterização Tecnológica de Lascas de Quartzo - Marília Inês Mendes Barbosa e Ney Hamilton Porphirio, 1994.
70. Froth Flotation: Relevant Facts and the Brazilian Case - Armando Corrêa de Araújo e Antônio Eduardo Clark Peres, 1995.

BATCH AND
CONTINUOUS HEAVY
METALS BIOSORPTION BY
A BROWN SEAWEED



MCT CNPq CETEM

Antonio Carlos A. da Costa
Luciana Maria S. de Mesquita
João Tornovsky

NÚMEROS PUBLICADOS NA SÉRIE
TECNOLOGIA AMBIENTAL

1. Poconé: Um Campo de Estudos do Impacto Ambiental do Garimpo - Marcello M. da Veiga, Francisco R. C. Fernandes, Luiz Henrique Farid, José Eduardo B. Machado, Antônio Odilon da Silva, Luís Drude de Lacerda, Alexandre Pessoa da Silva, Edinaldo de Castro e Silva, Evaldo F. de Oliveira, Gercino D. da Silva, Hélcias B. de Pádua, Luiz Roberto M. Pedroso, Nélson Luiz S. Ferreira, Salete Kiyoka Ozaki, Rosane V. Marins, João A. Embassahy, Wolfgang C. Pfeiffer, Wanderley R. Bastos e Vicente Paulo de Souza (2^a edição), 1991. (esgotado)
2. Diagnóstico Preliminar dos Impactos Ambientais Gerados por Garimpos de Ouro em Alta Floresta/MT: Estudo de Caso (versão Português/Inglês) - Luiz Henrique Farid, José Eduardo B. Machado, Marcos P. Gonzaga, Saulo R. Pereira Filho, André Eugênio F. Campos, Nélson S. Ferreira, Gersino D. Silva, Carlos R. Tobar, Volney Câmara, Sandra S. Hacon, Diana de Lima, Vangil Silva, Luiz Roberto M. Pedroso, Edinaldo de Castro e Silva, Laís A. Menezes, 1992.
3. Mercúrio na Amazônia: Uma Bomba Relógio Química? - Luis Drude Lacerda e Win Salomons, 1992.
4. Estudo dos Impactos Ambientais Decorrentes do Extrativismo Mineral e Poluição Mercurial no Tapajós - Pré-Diagnóstico - Rita Maria Rodrigues et al., 1994.
5. Utilização do Aguapé no Tratamento de Efluentes com Cianetos - Marcus Granato, 1995.
6. Are Tropical Estuaries Environmental Sinks or Sources? - Egbert K. Duursma, 1995.
7. Assessment of the Heavy Metal Pollution in a Gold "Garimpo" - Saulo Rodrigues Filho e John Edmund L. Maddock, 1995.
8. Instrumental Multielement Analysis in Plant Materials - A Modern Method in Environmental Chemistry and Tropical Systems Research - Bernd Market, 1995.
9. Heavy Metals in Estuarine Sediments: Mangrove Swamps of the Subaé and Paraguaçu Tributary Rivers of Todos os Santos Bay, Bahia, Brazil - J. F. Paredes, A. F. S. Queiroz, I. G. Carvalho, M. A. S. B. Ramos, A. L. F. Santos e C. Mosser, 1995.
10. Metais Pesados nas Sub-bacias Hidrográficas de Poconé e Alta Floresta - Saulo Rodrigues Pereira Filho, 1995.
11. Diagnóstico Ambiental das Áreas Submetidas à Garimpagem de Ouro em Rio Preto - MG - Antonio José L. de A. Ramos e Saulo Rodrigues Pereira Filho, 1996.

QUALIDADE E
PRODUTIVIDADE

ARRANJOS
ORTOGONOAIS DE
TAGUCHI: os $Ln(2^k)$

Roberto C. Villas Bôas

MCT CNPq CETEM

- NÚMEROS PUBLICADOS NA SÉRIE
QUALIDADE E PRODUTIVIDADE
1. Qualidade na Formulação de Misturas - Roberto C. Villas Bôas, 1992.
 2. La Importância del Método en la Investigación Tecnológica - Roberto C. Villas Bôas, 1992.
 3. Normalización Minerometalúrgica e Integración Latinoamericana - Rómulo Genuíno de Oliveira, 1993.
 4. A Competitividade da Indústria Brasileira de Alumínio: Avaliação e Perspectivas - James M. G. Weiss, 1993.
 5. O Gerenciamento Ambiental: Estudo de Caso de Cinco Empresas de Mineração no Brasil - José Antônio Parizotto, 1995.
 6. Situação Atual e Perspectivas da Indústria Mineral no Brasil - Ulysses Rodrigues de Freitas, 1995.
 7. The Profile of the Brazilian Mining Professionals - Arthur Pinto Chaves, 1995.
 8. Certification and Use of Reference Materials - Maria Alice C. de Goes, 1995.

MINERAÇÃO E
DESENVOLVIMENTO
ECONÔMICO:
O PROJETO NACIONAL NO CONTEXTO
DA GLOBALIZAÇÃO (1964-1984)
VOLUME II

Ana Lucia Villas Bôas

MCT CNPq CETEM

Augusto dos Santos, Armando Álvares de Campos Cordeiro, Arthur Luiz Bernardelli, Paulo César de Sá e Maria Isabel Marques, 1987. (esgotado)

6. Setor Mineral e Dívida Externa - Maria Clara Couto Soares, 1987.

7. Constituinte: A Nova Política Mineral - Gabriel Guerreiro, Octávio Elísio Alves de Brito, Luciano Galvão Coutinho, Roberto Gama e Silva, Alfredo Ruy Barbosa, Hildebrando Herrmann e Osny Duarte Pereira, 1988. (esgotado)

8. A Questão Mineral na Constituição de 1988 - Fábio S. Sá Earp, Carlos Alberto K. de Sá Earp e Ana Lúcia Villas-Bôas, 1988. (esgotado)

9. Estratégia dos Grandes Grupos no Domínio dos Novos Materiais - Paulo Sá, 1989. (esgotado)

10. Política Científica e Tecnológica no Japão, Coréia do Sul e Israel. - Abraham Benzaquen Sicsú, 1989. (esgotado)

11. Legislação Mineral em Debate - Maria Laura Barreto e Gildo Sá Albuquerque (organizadores), 1990.

12. Ensaios Sobre a Pequena e Média Empresa de Mineração - Ana Maria B. M. da Cunha (organizadora) 1991.

13. Fontes e Usos de Mercúrio no Brasil - Rui C. Hasse Ferreira e Luiz Edmundo Appel, (2^a edição) 1991.

14. Recursos Minerais da Amazônia - Alguns Dados Sobre Situação e Perspectivas - Francisco R. C. Fernandes e Irene C. de M. H. de Medeiros Portela, 1991. (esgotado)

15. Repercussões Ambientais em Garimpo Estável de Ouro - Um Estudo de Caso - Irene C. de M. H. de Medeiros Portela, (2^a edição) 1991.

16. Panorama do Setor de Materiais e suas Relações com a Mineração: Uma Contribuição para Implementação de Linhas de P & D - Marcello M. Veiga e José Octávio Armani Pascoal, 1991.

17. Potencial de Pesquisa Química nas Universidades Brasileiras - Peter Rudolf Seidl, 1991.

18. Política de Aproveitamento de Areiano Estado de São Paulo: Dos Conflitos Existentes às Compatibilizações Possíveis - Hildebrando Hermann, 1991.

NÚMEROS PUBLICADOS NA SÉRIE
ESTUDOS E DOCUMENTOS

1. Quem é Quem no Subsolo Brasileiro - Francisco R. C. Fernandes, Ana Maria B. M. da Cunha, Maria de Fátima Faria dos Santos, José Raimundo Coutinho de Carvalho e Maurício Lins Arcovide, (2^a edição) 1987.
2. A Política Mineral na Constituição de 1967 - Ariadne da Silva Rocha Nodari, Alberto da Silva Rocha, Marcos Fábio Freire Montysuma e Luis Paulo Schance Heler Giannini, (2^a edição) 1987.
3. Mineração no Nordeste - Depoimentos e Experiências - Manuel Correia de Andrade, 1987. (esgotado)
4. Política Mineral do Brasil - Dois Ensaios Críticos - Osny Duarte Pereira, Paulo César Ramos de Oliveira Sá e Maria Isabel Marques, 1987. (esgotado)
5. A Questão Mineral da Amazônia - Seis Ensaios Críticos - Francisco R. C. Fernandes, Roberto Gama e Silva, Wanderlino Teixeira de Carvalho, Manuela Carneiro da Cunha, Breno Augusto dos Santos, Armando Álvares de Campos Cordeiro, Arthur Luiz Bernardelli, Paulo César de Sá e Maria Isabel Marques, 1987. (esgotado)
6. Setor Mineral e Dívida Externa - Maria Clara Couto Soares, 1987.
7. Constituinte: A Nova Política Mineral - Gabriel Guerreiro, Octávio Elísio Alves de Brito, Luciano Galvão Coutinho, Roberto Gama e Silva, Alfredo Ruy Barbosa, Hildebrando Herrmann e Osny Duarte Pereira, 1988. (esgotado)
8. A Questão Mineral na Constituição de 1988 - Fábio S. Sá Earp, Carlos Alberto K. de Sá Earp e Ana Lúcia Villas-Bôas, 1988. (esgotado)
9. Estratégia dos Grandes Grupos no Domínio dos Novos Materiais - Paulo Sá, 1989. (esgotado)
10. Política Científica e Tecnológica no Japão, Coréia do Sul e Israel. - Abraham Benzaquen Sicsú, 1989. (esgotado)
11. Legislação Mineral em Debate - Maria Laura Barreto e Gildo Sá Albuquerque (organizadores), 1990.
12. Ensaios Sobre a Pequena e Média Empresa de Mineração - Ana Maria B. M. da Cunha (organizadora) 1991.
13. Fontes e Usos de Mercúrio no Brasil - Rui C. Hasse Ferreira e Luiz Edmundo Appel, (2^a edição) 1991.
14. Recursos Minerais da Amazônia - Alguns Dados Sobre Situação e Perspectivas - Francisco R. C. Fernandes e Irene C. de M. H. de Medeiros Portela, 1991. (esgotado)
15. Repercussões Ambientais em Garimpo Estável de Ouro - Um Estudo de Caso - Irene C. de M. H. de Medeiros Portela, (2^a edição) 1991.
16. Panorama do Setor de Materiais e suas Relações com a Mineração: Uma Contribuição para Implementação de Linhas de P & D - Marcello M. Veiga e José Octávio Armani Pascoal, 1991.
17. Potencial de Pesquisa Química nas Universidades Brasileiras - Peter Rudolf Seidl, 1991.
18. Política de Aproveitamento de Areiano Estado de São Paulo: Dos Conflitos Existentes às Compatibilizações Possíveis - Hildebrando Hermann, 1991.
19. Uma Abordagem Crítica da Legislação Garimpeira: 1967-1989 - Maria Laura Barreto, 1993.
20. Some Reflections on Science in the Low-Income Economies - Roald Hoffmann, 1993. (esgotado)
21. Terras-raras no Brasil: depósitos, recursos identificados e reservas - Francisco Eduardo de V. Lapido Loureiro, 1994.
22. Aspectos Tecnológicos e Econômicos da Indústria de Alumínio, Marisa B. de Mello Monte e Rupen Adamian, 1994
23. Indústria Carbonífera Brasileira: conveniência e viabilidade - Gildo de A. Sá C. de Albuquerque, 1995.
24. Carvão Mineral: Aspectos Gerais e Econômicos - Regina Coeli C. Carrasco e Mário Valente Possa, 1995.
25. "Sustainable Development: materials technology and industrial development in Brazil" - Roberto C. Villas Bôas, 1995.
26. Minerais e Materiais Avançados - Heloísa Vasconcellos de Medina e Luis Alberto Almeida Reis, 1995.
27. Poluição Mercurial: parâmetros técnico-jurídicos - Maria Laura Barreto e Anna Christiana Marinho, 1995.
28. Aspectos Técnicos e Econômicos do Setor de Rochas Ornamentais - Cid Chiodi Filho, 1995.
29. Mineração e Desenvolvimento Econômico: a questão nacional nas estratégias de desenvolvimento do setor mineral (1930-1964), Vol. I - Ana Lucia Villas-Bôas, 1995.



3

*Anais da
III Jornada Interna do
CETEM*

MCT CNPq CETEM

NÚMEROS PUBLICADOS NA SÉRIE
INICIAÇÃO CIENTÍFICA

1. Anais da I Jornada Interna do CETEM, 1994.
2. Anais da II Jornada Interna do CETEM, 1995

PUBLICAÇÕES AVULSAS EDITADAS PELO CETEM OU EM CO-EDIÇÃO

1. Programação Trienal: 1989/1991. Centro de Tecnologia Mineral (CETEM/CNPq), 1989.
2. Manual de Usinas e Beneficiamento. Centro de Tecnologia Mineral (CETEM/CNPq), 1989.
3. Garimpo, Meio Ambiente e Sociedades Indígenas. CETEM/CNPq/EDUFF, 1992.
4. Programação Trienal: 1992/1994. Centro de Tecnologia Mineral (CETEM/CNPq).
5. Impactos Ambientais. SPRU/USP/CNPq, 1993.
6. Relatório de Atividades de 1993. Centro de Tecnologia Mineral (CETEM/CNPq), 1994.
7. Programação Trienal: 1995/1997. Centro de Tecnologia Mineral (CETEM/CNPq), 1995.
8. Relatório Anual de Atividades 1994. Centro de Tecnologia Mineral (CETEM/CNPq), 1995.
9. 2nd Swedish-Brazilian Workshop on Mineral Technology (CETEM/CNPq/LULEÅ/EPUSP), 1995.
10. Tratamento de Minérios (CETEM/CNPq), 1995.
11. Sustainable Development and the Advanced Materials: The Brazilian Case (IDRC/CRDI - CETEM/CNPq), 1995.